

CLAIMS

1. Composite material comprising, by weight, the total being 100% :
 - A) 40 to 90% of polyvinyl difluoride (PVDF) homopolymer or copolymer crystallized sufficiently in the β form to provide the components with a positive temperature coefficient (PTC) effect,
 - B) 10 to 60% of a conductive filler,
 - C) 0 to 40% of a crystalline or semi-crystalline polymer,
 - D) 0 to 40% of a filler other than (C),
- 5 such that the crystals in the β form are nucleated on the surface of the particles of the conductive filler.
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2. Material according to Claim 1, in which (A) is chosen from copolymers of vinylidene difluoride (VF2) and trifluoroethylene (VF3) having at least 60 mol% of VF2.
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3. Material according to Claim 1, in which (A) is chosen from copolymers of VF2 tetrafluoroethylene (TFE) and hexafluoropropylene (HFP) having at least 15 mol% of TFE units.
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4. Material according to Claim 3, in which (A) is chosen from VF2-TFE-HFP copolymers with the respective molar composition 60 to 80/ 15 to 20/ 0 to 25.
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5. Material according to Claim 1, comprising (C), in which (C) comprises a PVDF homopolymer which is not in the β form or a VF2-HFP copolymer comprising at least 85% of VF2.
6. A heating device comprising the composite material according to Claim 1.
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7. Material according to Claim 1, comprising (C).

8. Material according to Claim 1, wherein the conductive filler (B) comprises a metal powder, carbon black, graphite or a metal oxide.
9. Material according to Claim 8, wherein the conductive filler (B) comprises graphite.
10. Material according to Claim 5, wherein the conductive filler (B) comprises a metal powder, carbon black, graphite or a metal oxide.
11. Material according to Claim 2, comprising (C), in which (C) comprises a PVDF homopolymer which is not in the β form or a VF2-HFP copolymer comprising at least 85% of VF2.
12. Material according to Claim 3, comprising (C), in which (C) comprises a PVDF homopolymer which is not in the β form or a VF2-HFP copolymer comprising at least 85% of VF2.
13. Material according to Claim 1, wherein (A) comprises at least 60% of the β form.
14. Material according to Claim 1, wherein (A) comprises at least 75% of the β form.
15. Material according to Claim 10, comprising (D) wherein (D) comprises at least one of silica, polymethyl methacrylate and a UV inhibitor.
16. An article comprising an insulating surface coated with a coating of the composite material according to Claim 1.
17. An article according to Claim 16, wherein the insulating surface is a ceramic.

18. A paint comprising a solvent dispersion of the composite material according to Claim 1.

19. A process of producing the article according to Claim 16, comprising
5 applying the coating as a melt of the composite material to the insulating surface.

20. A process of producing the article according to Claim 16, comprising applying the coating as a solvent dispersion of the composite material to the insulating surface.

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